



KNL DRIVELINE PARTS PVT. LTD.







HISTORY - A PASSION FOR INNOVATIVE GROWTH

Started operations in 2010. KNL Driveline Parts Pvt. Ltd. has established itself as one of the most prominent and reliable player in Forging industry. The company has a well experienced team of professionals & infrastructure to manufacture products used in Automotive, Tractor, Earth moving and Oil & Gas industries.

KNL Driveline is a leading and technologically advanced auto component manufacturer serving the forging industry for decades. It is one of the recognized full service company supplying forged engine and drive-line components. From the highways to the oil fields, from the oceans to the mines - these are the places you will find KNL Driveline Parts Pvt. Ltd.



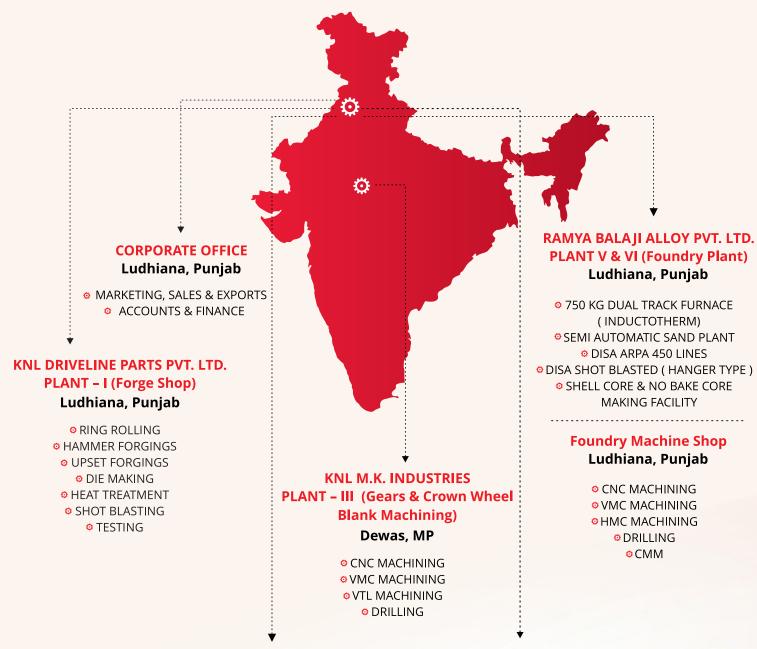


OVERVIEW

- Leading Forging facility in India.
- Capacity of 24,000 Tons of Forgings per annum.
- Ring Rolling Facility for crown wheel & ring gear manufacturing.
- An IATF 16949 Company by TUV SUD group.
- Value Added Supplier to Automotive, Earth Moving, Oil & Gas Sectors.
- Manpower Strength: 200+
- Perpetually profitable organization since inception.
- Strong Ethics and deep bonding.



GROUP MANUFACTURING FACILITIES - INDIA



KNL DRIVELINE PARTS PVT. LTD. PLANT - II (Axle Machine Shop)

Ludhiana, Punjab

- SPLINE HOBBING
- **OINDUCTION HARDENING**
 - CNC TURNING
 - **OCNC GRINDING**
 - MULTI DRILLING

KNL DRIVELINE PARTS PVT. LTD. **PLANT - IV (3 Point Linkage Parts & Agriculture Parts)**

Ludhiana, Punjab

- CNC MACHINING
- SPM MACHINING
 - WELDING





OUR INFRASTRUCTURE - PLANT I (FORGE SHOP)





RAW MATERIAL YARD (CAPACITY 1000 MT)



CIRCULAR SAW (FULLY AUTOMATIC) CAPACITY = Ø120 MM | CYCLE TIME = 20 SECOND



PLANT IS EQUIPPED WITH INDUCTION BILLET HEATER WITH 3 WAY MECHANISM & DUEL COLOUR PYROMETER.



KNL DRIVELINE PARTS PVT. LTD.

RING ROLLING

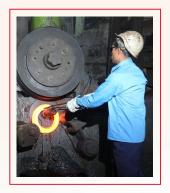






1000 TON & 400 TON **MECHANICAL PRESS FOR** PRE-FORMING OPERATION







2.5 KG TO 40 KG OD X ID X TH (200 X 50 X 15) IN MM OD X ID X TH (500 X 450 X 125) IN MM **CAPACITY - 1200 MT/MONTH**



UPSETTER

CAPACITY 1400 MT/MONTH 3 KG TO 35 KG WITH MAX FLANGE DIA UPTO 300 MM, LENGTH UP TO 2000 MM













7" UPSETTER 1 NO.

4" UPSETTER 1 NO.

2" UPSETTER 1 NO.



DROP HAMMER









2.5 TON HAMMER 1 NO. TRIMMING 1 NO.



1.5 TON HAMMER 1 NO. 300 TON POWER PRESS FOR 250 TON POWER PRESS FOR TRIMMING 1 NO.

HAMMER CAPACITY: 1.5 KG. TO 30 KG. & DIAMETER 50 TO 300 MM



HEAT TREATMENT







HEAT TREATMENT (CONTINUOUS FURNACE)

FULLY AUTOMATED WITH PLC CONTROLLED SCADA SOFTWARE (CAPACITY-600 MT/MONTH) NORMALIZING, ISOTHERMAL ANNEALING AND HARDEN-TEMPERED (01 MT/HR)



TOOL ROOM FACILITIES





- 1 No. VMC BED SIZE (1050X610X610), 3 AXIS (MAKE BFW).
 - 2 No. HEAVY DUTY VERTICAL MILLING MACHINES
 - 1 RADIAL DRILL MACHINE
 - 4 LATHE MACHINES 4FT
 - 1 LATHE MACHINE 6FT
 - 2 LATH MACHINE 7FT
 - 1 LATHE MACHINE 12FT
 - SURFACE GRINDER (12"X1800 RPM)
 - 2 BENCH GRINDERS
 - **o** 3 FLEXIBLE GRINDERRS



QUALITY CONTROL FACILITIES



MQC LAB



MICROSCOPE



UTM MACHINE



SPECTROMETER



HARDNESS TESTING



GRAIN FLOW CHECKING



MPI



PMI TESTING



SHOT BLASTING MACHINE



INPROCESS QUALITY CHECK



VISUAL INSPECTION





DESIGN, DEVELOPMENT & ENGINEERING









IN-HOUSE DIE DESIGN

WE HAVE FACILITIES FORGING SIMULATION SOFTWARE BY OUTSOURCING. WE ARE USING SOFTWARE FOR DIE DESIGN: **SOLID WORKS, DELCAM, MASTERCAM & AUTOCAD**



TEAM WORK FOR PROBLEM SOLVING.



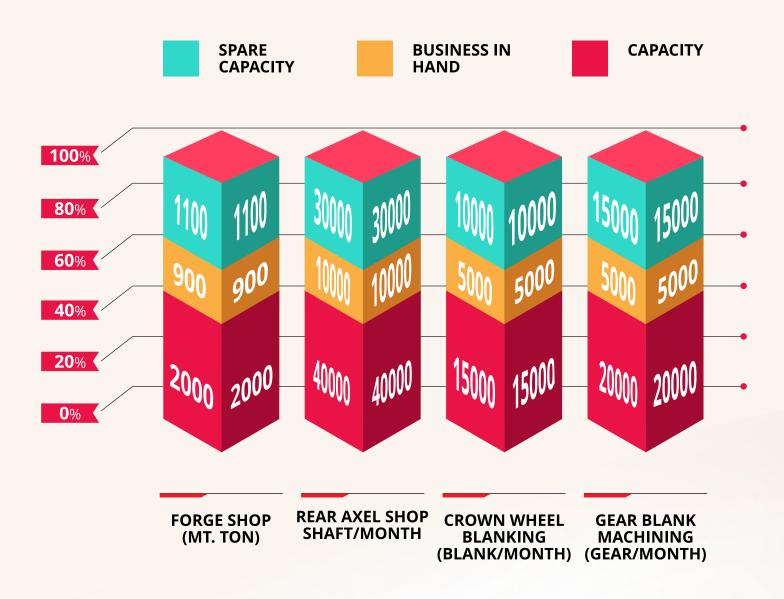
CROSS FUNCTIONAL TEAM (CFT)





CAPACITIES UTILIZATION

ANNUAL CAPACITY UTILIZATION





MACHINING INFRASTRUCTURE

PLANT - II (AXLE MACHINE SHOP)

TURNING M/C	RATING	MAKE	QUANTITY
CNC MACHINING CENTER	0-1250MM	MARSHALL	1 NOS
CNC MACHINING CENTER	0-1000MM	JYOTI	2 NOS
CNC MACHINING CENTER	0-700MM	MC POWER	1 NOS
TURNING LATHES	4"-12"	MAYA/RAJKOT	40 NOS
HODDING/ BOLLING	DATING	MAKE	CHANTITY
HOBBING/ ROLLING	RATING	MAKE	QUANTITY
SPLINE ROLLING	ZRM-6	GROB	1
RACK ROLLING	3237	MARAND	1
CNC HOBBING MACHINE	1200MM	PREMIER	1 NOS
SPLINE HOBBING MACHINE- HORIZONTAL	0-1MTR	WMW/RUSSIAN	6 NOS
SPLINE HOBBING MACHINE- VERTICAL	0-1.25MTR	RH-8/CLEVELAND	10 NOS
GRINDING	RATING	MAKE	QUANTITY
ANGURAL GRINDING M/C'S WITH AUTOMATIC GAUGING	800 MM	HMT/FORTUNA/TOSS	3 NOS
	1MTR	HMT/FORTUNA/TOSS	4 NOS
CYLINDRICAL GRINDERS	800-1000 MM	HMT/FORTUNA/TOSS	3 NOS
	500 MM	HMT/FORTUNA/TOSS	3 NOS
CNC ANGULAR HEAD GRINDER WITH AUTOMATIC GAUGING	1 MTR	BESTEK	3 NOS
TAPPING M/C'S	RATING	MAKE	QUANTITY
VERTICAL PITCH CONTROL TAPPING MACHINE	0-50MM	LOCAL	2 NOS
TAPPING ARM PNEUMATIC	0-25MM	RASCAMAT	2 NOS
DRILLING	RATING	MAKE	QUANTITY
RADIAL DRILLS	2 INCH	WMW/HMT	10 NOS
MUTI-DRILLING M/C'S	2 INCH	JISKO	4 NOS



PLANT GALLERY

PLANT - II (AXLE MACHINE SHOP)















MACHINING INFRASTRUCTURE

PLANT – III (GEARS & CROWN WHEEL BLANK MACHINING))

TURNING M/C	RATING	MAKE	QUANTITY
CNC TURNING CENTRE	300 X 450	ЈҮОТІ	4
VMC	600X400X400	ЈУОТІ	1
VMC	800X500*500	ЈУОТІ	1
LATHE	300 MM X 9 FT	PARAS	1
LATHE	500 MM X 9 FT	PARAS	1
LATHE	300 MM X 7 FT	PARAS	2
RADIAL DRILLING M/C	38 MM	MMT	1
PILLER DRILLING MC	1"	MMT	1
MILLING M/C	1 MT X 300	VERNIER	1
VTL	500 X 500	JYOTI	1
VTL	500 X 500	ЈУОТІ	1
BAND SAW	UPTO 250 MM	LEFON	2



PLANT GALLERY

PLANT – III (GEARS & CROWN WHEEL BLANK MACHINING))













SPECIAL FEATURES

- DEDICATED MACHINING LINES.
- ONLINE QUALITY INSPECTION (SET UP APPROVALS. IN PROCESS INSPECTION)
- ROUTE CARD WITH FIFO SYSTEM (MAINTAINING UNIFORMITY OF RM HEAT CODES.)
 AND HEAT TREATMENT CODES.)
- MATERIAL HANDLING USING MANIPULATORS.
- GREEN MACHINING-INDUCTION HARDENING & HARD TURNING IN ONE LINE.
- STATISTICAL PROCESS CONTROL ON CRITICAL PARAMETERS.

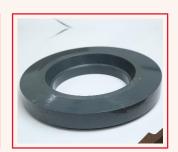


FORGED PRODUCTS

RING ROLLING















HORIZONTAL UPSETTER















FORGED PRODUCTS

DROP HAMMER



























































MACHINED PRODUCTS

TRANSMISSION GEAR, SHAFTS, CROWN WHEEL & PINION BLANKS



















HYDRAULIC LIFT ASSEMBLY PARTS



LIFT ARMS



SIDE CENTRE ARM (ROCKER ARM)



HYDRAULIC LIFT ARM

REAR AXLE SHAFT AND YOKE SHAFT



REAR AXLE SHAFTS



SPLINE YOKE



FRONT AXLE YOKE



REAR AXLE SHAFTS



REAR AXLE SHAFT



REAR AXLE SHAFT

BRAKE S-CAM SHAFT



BRAKE S-CAM SHAFT





3 POINT LINKAGE PARTS







EYE BOLT

SWIVEL HANDLE HITCH PIN

EYE BOLT



COUNTYLINE SAFETY LOCK HITCH PIN



TOP LINK PIN



PTO ADAPTOR



COUNTYLINE LIFT ARM LEVELING ASSEMBLY



SLEEVE (BUSH)



TOP LINK ASSEMBLY



WELDON END



LIFT ARMS FOR COMPACT TRACTOR



COUNTYLINE STRAIGHT CLEVIS PIN & CLIP



BALE SPEARS







SICKLE GUARDS (COMBINE HARVESTER PARTS)









OUR GROUP VALUED CUSTOMERS













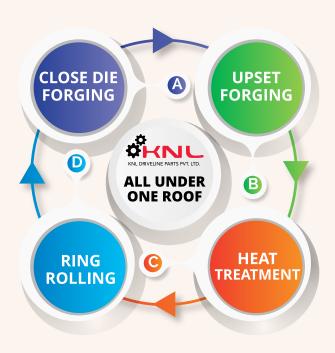












CERTIFICATION







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